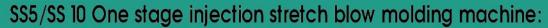
## SS5/SS 10系列一段式吹瓶機:





經濟型且高品質一段式吹瓶機,專爲多樣化、高品質需求、生產特殊造型瓶等市場設計 開發,客製化的設計,多項提升品質與簡能的選配系統,提供最符合各種市場需求的一 段式吹瓶設備。

The SS5/SS10 series machine from Chumpower is an economical choice of one stage injection stretch blow molding machine. This quality-build machine is designed for customers demanding high level of surface quality especially bottle with complex shape, where a two stage processing has it's limitations on bottle surface quality.

Customization for this model of machine is also available for better adaption to client's processing flow, and with energy-saving option such as air recovery system, Chumpower's solutions in one stage injection stretch blow molding processing will certainly give our client the competitive advantages within

the industry.



- 產品多樣化,適合生產瓶種類有,醫藥瓶、 化妝瓶、清潔瓶、特殊造型瓶、嬰兒奶瓶、 香料罐等。
- 高品質保證,設有射口殘料切除系統,出瓶 機械手系統、獨立吹瓶系統、調溫系統等多 種設計,提升產品品質。
- 多模腔選擇生產, SS5/SS 10系列可生產 1模 腔到 10模腔,可生產瓶型容積由 10CC至2.5L,實用性高,產品範圍廣泛。
- 由瓶胚射出至瓶型生產,一機完成,提供最 節省成本的生產設備。

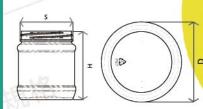
- Wide processing capability: suitable for medical, cosmetic, household coeaning, specialty shape, infant feeding, and condiment bottles.
- High quality machine with gate-trimmer, discharge gripper system, independent cavity blowing control system, and barrel temperature control unit.
- From single cavity to cavities, the SS5/SS10 series machines are capable of bottle production ranging from 10CC to 2.5L (depend on number of cavities).
- Direct bottle processing after preform injection phase to save energy cost of reheating preforms when compared to typical two stage process, thus the SS5/SS10 series machines save significantly in electricity consumption.

## **CP**SB-SS5/S**S10**

標準模穴數 (Standard number of cavity)		注塑模		Injection			1~1	1~10 cavity			
		吹瓶模		Blow				1~10 cavity			
(Staridard Hamber of	cuvity		10		ionestau			_			
		螺桿規格		Screw diameter				42mm			
注塑單元 (Injection unit)		理論射出容量		Theoretical shot volume			30000	304cm³			
		注塑量		Injection capacity				380g (PET)			
		注塑壓力		Injection pressure				1295Kgf/cm²			
		注塑率		Injection rate			132	132cm³/sec			
		螺桿行程		Screw stroke			225	225mm			
		射座行程		Injection unit stroke			190	190mm			
射出成型單元 (Injection mold clamp station)		胚模合模力 胚模行程		Injection mold clamping force Injection clamping stroke			rce 7 to	n			
							250	250mm			
		公模芯行程		Injection core stroke			250	250mm			
拉吹成型單元 (Stretch blow mold clamp station)		合模力		Blow mold clamping force			777.77	11 ton			
		模具行程		Blow mold clamping stroke				130 mm			
		拉桿行程		Stretch stroke				310mm			
調整單元				Stretch	stroke		310		1.		
調整単元 (Conditioning statio	n)	調整罐	行程	Condition	oning pot	: stroke	170	mm			
油壓單元	••)	油壓壓	カ	System	pressure		140	Kaf/cm²	17777	3	
油壓單元 (Hydraulic circuit)		容量		System pressure Capacity				140Kgf/cm² 285L			
	0.	had bearing	h			CCUTO	2000	17-00			
低壓單元		操作壓力		Operation air pressure				10Kgf/cm²			
(Low pressure system)		耗氣量		Consuming			CA1900.00	360L/min			
高壓單元		吹瓶壓力		Blowing pressure				24Kgf/cm²			
高壓車兀 (High pressure system)		高壓耗氣量		Consuming			370	370L/min(0.6L/770BPH/16g)			
		最大高壓耗氣量		Max. Consuming			550	550L/min			
		電壓		Supply	coltage	6	304	14/2201/	44014.0	%-10% 50	/60Hz
		CALIBRI		Supply	voitage		314	VV 220V	~44UV+6	170-10% 30	,
零力担格		油壓馬	達	10 00000	lic pump i	motor	15k		~44UV+6	10% 50	,
電力規格 (Flectrical system)	<b>.</b>	SALLA	170	Hydrau	CIFU			W	~44UV+6	3%-10% 30	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
電力規格 (Electrical system)	)	油壓馬	率	Hydrau	lic pump leating pov		15k	W BkW	~440V+6	076-1076 30	,
	)	油壓馬	率	Hydrau Total he Total po	lic pump leating power	wer	15k 14.3 29.3	W BkW BkW			ď
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註:
1.以上規格所述·射出材質以PET為主。
2.規格有變更,恕不另行通知。
Remark:
1.The above specification depends on PET material.
2.Specification are subject to change without notice.

